## **Technical data sheet** 2933 siatur jo



| Status:   | Ok         |
|-----------|------------|
| Approval: | 25.03.2020 |

| Classification      | Public series                           |
|---------------------|---|
| Product type:       | Coated abrasives                        |
| Main industries:    | Furniture Production                    |
| Further industries: | Kitchens<br>Panels<br>Windows and Doors |

| Product profile     |                    |                   |  |
|---------------------|--------------------|-------------------|--|
| Grit type:          | Aluminium oxide    |                   |  |
| Grit range (total): | 60-180             | FEPA P / ISO 6344 |  |
| Backing:            | J-wt cloth, cotton |                   |  |
| Coating:            | Electrostatic open |                   |  |
| Bonding:            | Resin over resin   |                   |  |
| Special coating:    |                    |                   |  |
| Equipment:          | ТорТес             |                   |  |

| Properties        |              | Technology     |
|-------------------|--------------|----------------|
| Removal rate:     | 7 - high     | - Open coating |
| Lifetime:         | 7 - long     | - siafast      |
| Finishing:        | 8 - good     | - TopTec       |
| Flexibility:      | 7 - flexible |                |
| Contact pressure: |              |                |

| Advantages            |   |  |  |
|-----------------------|---|--|--|
| Furniture Production: | <ul> <li>Perfect surfaces thanks to TopTec</li> <li>Dust-free process: Antistatic construction minimises dust build-up on belt, workpiece and machinery</li> <li>High level of dimensional accuracy during profile belt sanding</li> <li>Highly adaptable to contours, curves and profiles</li> <li>Long product life when sanding softwood and wood containing resins</li> <li>Suitable for pneumatic rollers</li> </ul> |  |  |

| Applications          |  |  |
|-----------------------|--|--|
| Furniture Production: | <ul> <li>Coarse sanding of curves and profiles</li> <li>Final sanding of profiled workpieces</li> <li>Profile grinding for radii greater than 10 mm</li> <li>Flush sanding of edges and protrusions</li> </ul> |  |

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| Material              |                      |  |
|-----------------------|----------------------|--|
| Furniture Production: | Plastics             | <ul> <li>Solid surface material</li> </ul> |
|                       | Solid wood           | <ul><li>Soft wood</li></ul>                |
|                       | Solid wood           | <ul><li>Hard wood</li></ul>                |
|                       | Solid wood           | <ul><li>Resinous wood</li></ul>            |
|                       | Wood-based materials | <ul> <li>Plywood panel</li> </ul>          |
|                       | Wood-based materials | <ul><li>MDF board</li></ul>                |

| <b>Conversion forms</b> | Upper conversion  | Lower conversion  |
|-------------------------|-------------------|---|
|                         | Rolls             | - Cloth rolls<br>- Jumbo rolls  |
|                         | Strips            | - Various strips  |
|                         | Belts             | <ul> <li>Wide belts (width: from 400 mm)</li> <li>Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm)</li> <li>Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)</li> <li>Power file belts (width: 6-30 mm/length: up to 950 mm)</li> </ul> |
|                         | System components | - Pochettes   |

| Application | Superordinate group        | Subgroup               |
|-------------|----------------------------|------------------------|
|             | Stationary belt sanding    | Profile belt sanding   |
|             | Stationary belt sanding    | Slack-of-belt sanding  |
| िं          | Stationary machine sanding | Pneumatic drum sanding |
|             | Stationary machine sanding | Brush finishing        |
| Cut:        |                            |                        |

| Details                 |   |
|-------------------------|---|
| No suitability for:     | <ul><li>glass sanding</li><li>Metal grinding</li><li>Wet sanding</li><li>Stone grinding</li></ul> |
| Sanding recommendation: |   |

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| Details                |  |
|------------------------|--|
| Safety recommendation: | Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety  |
|                        | <ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul> |

| Communication   |  |                          |         |  |
|-----------------|--|--------------------------|---------|--|
| Claim:          | For curves and profiles with radii from 10 mm  |                          |         |  |
| Сору:           | A high level of dimensional accuracy and the ability to adapt to contours and curves is extremely important in profile belt sanding — and that's exactly what 2933 jo siatur was designed for. |                          |         |  |
| Image material: | Product Top View (PTV)   | Front side:              | ID      |  |
|                 | ·  | Rear side:               | ID      |  |
|                 | Application image  | Furniture<br>Production: | ID 297  |  |
|                 | Product show:  |                          |         |  |
|                 | Macro shot:  |                          |         |  |
|                 | Packaging image:   |                          |         |  |
|                 | Product group image:   |                          | ID 7616 |  |
|                 |  |                          | ID 1675 |  |

Main applicationSecondary application