## **Technical data sheet** 2970 siasphere



Status:	Ok
Approval:	13.08.2019

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Turbines Machinery, equipment Sports Equipment

Product profile		
Grit type:	Aluminium oxide	
Grit range (total):	400; 800-1200	
Backing:	JJ-wt cloth	
Coating:	Structured	
Bonding:	Resin over resin	
Special coating:	Cooling additive	
Equipment:		

Properties		Technology	
Removal rate:	7 - high	- siasphere	
Lifetime:	10 - very long		
Finishing:	10 - very good		
Flexibility:	10 - highly flexible		
Contact pressure:	6 - Medium		

Advantages	
General Fabrication:	<ul> <li>Long product life</li> <li>High stock removal rates with less pressure</li> <li>Fewer belt changes</li> <li>Shorter treatment time</li> <li>Excellent and consistent finish over a long period of time</li> <li>Fewer individual operations</li> </ul>

Applications	
General Fabrication:	<ul> <li>Surface treatment</li> <li>Structuring and final sanding</li> <li>Stock removal</li> <li>Removal of discolouration</li> </ul>

Material		
General Fabrication:	Non-ferrous metals	<ul> <li>Non-ferrous metal</li> </ul>
	Stainless steel	<ul> <li>High-alloy steels</li> </ul>
	Steel	<ul> <li>Unalloyed / low-alloy steel</li> </ul>



<b>Conversion forms</b>	Upper conversion	Lower conversion
	Belts	<ul> <li>Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm)</li> <li>Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)</li> <li>Power file belts (width: 6-30 mm/length: up to 950 mm)</li> </ul>

Application	Superordinate group	Subgroup
<b>N</b>	Portable machine sanding	Power file
	Stationary belt sanding	Contact belt sanding
	Stationary belt sanding	Long belt sanding
	Stationary belt sanding	Centreless belt sanding
Cut:	Dry application, Wet sanding	

Details	
No suitability for:	
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul>

Communication		
Claim:	The high-tech solution for a perfect finish	
Сору:	The special siasphere series allows metal surfaces to be treated more efficiently and cost- effectively. 2970 siasphere is the more flexible of the two series. It is designed for shaped surfaces and radii and is ideal for producing a perfect finish thanks to its wider grit range.	

## **Technical data sheet** 2970 siasphere



Communication			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 4513
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7620 ID 4717

Main applicationSecondary application