## **Technical data sheet** 4570 siabite X



Status:	Ok
Approval:	03.06.2021

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Containers Machinery, equipment Casting and Forging Shipbuilding

<b>Product profile</b>		
Grit type:	Ceramic aluminium oxide	
Grit range (total):	36; 60-80; 120	
Backing:	Fibre	
Coating:	Electrostatic	
Bonding:	Resin over resin	
Special coating:	Cooling additive	
Equipment:		

Properties		Technology
Removal rate:	10 - very high	- X-Technology
Lifetime:	10 - very long	
Finishing:	9 - very good	
Flexibility:	1 - very rigid	
Contact pressure:	9 - high	

Advantages		
General Fabrication:	<ul><li>Cool cut</li><li>Uniform cutting performance</li><li>Long lifetime</li><li>Fine surface finish</li></ul>	

Applications	
General Fabrication:	- Weld removal - Removal of scale and mill scale
	- Blending flaws - Removing discolouration

Material		
General Fabrication:	Non-ferrous metals	<ul><li>Aluminium</li></ul>
	Stainless steel	<ul> <li>High-alloy steels</li> </ul>
	Steel	<ul> <li>Unalloyed / low-alloy steel</li> </ul>

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<b>Conversion forms</b>	Upper conversion	Lower conversion	
	Discs	- Fibre discs	

Application	Superordinate group	Subgroup
<b>E</b>	Portable machine sanding	Angle grinder
Cut:	Dry application	

Details				
No suitability for:	- Wet sanding - Stone grinding			
Sanding recommendation:	- For aggressive grinding, select a hard sanding pad			
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety			
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general EN safety recommendations</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> </ul>			

Communication				
Claim:	The fibre disc for the coolest grinding with new and unique X-Technology			
Сору:	Thanks to innovative X-Technology, the 4570 siabite fibre disc brings you considerably cooler grinding with a long service life and a consistent cutting performance on stainless steel and mild steel. With new and unique X-Technology, an active cooling aid is applied directly to the top level, which enhances cooling and minimises discolouration.			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID	
	Application image	General Fabrication:	ID 9012	
	Product show:			
	Macro shot:			
	Packaging image:	<u> </u>		
	Product group image:		ID 8994	

Main applicationSecondary application