Technical data sheet 5960 microtec



Status:	Ok
Approval:	13.08.2019

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Watches and Jewellery Surgery Rollers and Cylinders Motors and Drives

Product profile		
Grit type:	Aluminium oxide	
Grit range (total):	240; 360; 500; 800	
Backing:	Polyester film	
Coating:	Electrostatic	
Bonding:	Resin over resin	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	6 - Medium	- microtec
Lifetime:	8 - long	
Finishing:	10 - very good	
Flexibility:	9 - highly flexible	
Contact pressure:	3 - little	

Advantages		
General Fabrication:	 For clearly defined standard scratch depth values Maximum useful life Even cross sanding High-gloss polished surface finish May be used wet or dry, resistant to coolant Grit is calibrated very precisely for fine surface finish 	

Applications		
General Fabrication:	 Finishing of copper rollers; finishing of chrome/hard chrome rollers; finishing of zinc rollers Finishing of steering assembly parts; finishing of shock absorber parts; finishing of valves; finishing of hydraulic components; finishing of pneumatic components; finishing of ball bearings 	

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Material		
General Fabrication:	Non-ferrous metals	 Non-ferrous metal
	Stainless steel	High-alloy steels
	Steel	 Unalloyed / low-alloy steel

Conversion forms	Upper conversion	Lower conversion
	Rolls	- Abrasive film rolls
	Sheet	- Standard sheets
	System components	- Cabrons

Application	Superordinate group	Subgroup	
	Manual sanding	Manual sanding	
	Stationary machine sanding	belt finisher	
Cut:	Dry application, Wet sanding		

Details	Details		
No suitability for:			
Sanding recommendation:			
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety		
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask 		

Communication			
Claim:	The professional abrasive for higher cutting power		
Сору:	The coated 5960 microtec series: The aluminium oxide finishing product with polyester backing and resin over resin bonding is ideal for applications that demand higher cutting power.		

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Communication			
Image material:	Product Top View (PTV)	Front side:	ID
		Rear side:	ID
	Application image	General Fabrication:	ID 537
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7637

Main applicationSecondary application