

Technical data sheet

2860 siamet



Status:	Ok
Approval:	03.04.2025

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Turbines Marine Machinery, equipment Stamped and Shaped Parts Coils and Sheet Metal

Product profile	
Grit type:	Zirconia alumina
Grit range (total):	36-240; 320; 400
Backing:	X-wt cloth
Coating:	Closed
Bonding:	Resin over resin
Special coating:	
Equipment:	

Properties	Technology
Removal rate:	7 - high
Lifetime:	7 - long
Finishing:	8 - good
Flexibility:	3 - rigid
Contact pressure:	7 - strong

Advantages	
General Fabrication:	- High performance for all metals - Aggressive cut

Applications	
General Fabrication:	- Removal of paint - Removal of rust - Weld preparation - Removal of discolouration - Stock removal - Surface treatment - Deburring - Smoothing and blending of flaws

Material

General Fabrication:	Non-ferrous metals Steel	● Non-ferrous metal ● Unalloyed / low-alloy steel
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Conversion forms

	Upper conversion	Lower conversion
	Rolls	- Cloth rolls
	Sheet	- Standard sheets
	Discs	- siafix discs
	Belts	- Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm) - Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm) - Power file belts (width: 6-30 mm/length: up to 950 mm)

Application

	Superordinate group	Subgroup
	Portable machine sanding	Power file
	Portable machine sanding	Mini angle grinder
	Stationary belt sanding	Contact belt sanding
	Stationary belt sanding	Contact wide belt sanding
	Stationary belt sanding	Long belt sanding
	Stationary belt sanding	Centreless belt sanding
Cut:	Dry application, Wet sanding	

Details

No suitability for:	
Sanding recommendation:	- Use of sanding grease is recommended for sanding aluminium
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety - Pay attention to the abrasives safety data sheet (available from sia Abrasives) - Follow the general FEPA safety recommendations - Use eye and face protection - Use an effective dust extraction unit or wear a fine dust mask



Communication			
Claim:	The all-rounder for unalloyed steel and non-ferrous metals		
Copy:	2860 siamet is suitable for a wide range of applications, from removing rust or paint, through to preparing unalloyed steels and non-ferrous metals for welding.		
Image material:	Product Top View (PTV)	Front side:	ID
		Rear side:	ID
	Application image	General Fabrication:	ID 2204
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 12289

- Main application
- Secondary application